Work Orde September-13-12				*901	187*							Page 1
Item ID: Revision ID: Item Name:	D412-742-01 Cable Guard	8		Accept	*N900	040	100	ን* ፡	Setup S	Start Stop	*N: *N:	S1* S2*
	9/17/12	Start Qty: 1.00	*1*		Cust Item	ID:						
Required Date: Reference:	10/05/12	Req'd Qty: 1.00	*1*		Customer:							
Approvals:	Process Pla	n: MLJ	Date: 12-09-1	₹Tooling:	D	ate:		Ī		Start Stop	*N	R1*
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*
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Outside Dimensions

Wave/Twist in Tube

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Ord September-13-12				*901	187*						Paş
Item ID: Revision ID: Item Name:	D412-742-0 Cable Guard	18		Accept	*N900	040	100)*	Setup	Start Stop	*NS1*
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MLJ 12-10-16 MJ 12-10-16

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QC21- Final Inspection - Work Order Release

Memo

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Quality Control

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September-13-12 2:51:02 PM

Work Order ID:

90187

Parent Item:

D412-742-018

Parent Item Name:

Cable Guard

Start Date: 9/17/12

Required Date: 10/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A New Issue 06-05-05 JLM
IPP rev:B As per Rev B 06-08-03 JLM
IPP revC per ecn 844 06.09.12 EC
was replace with D3672-1 DD verf:JLM

IPP Rev:D 10.06.10 NAS 1515H3L

80

566

IPP

		PER IIN REV.E I		RF:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3499:042 Cable Guard Assembly		Manufactured	No			110	Each	6.0000		%		8	
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					343	13			-				
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	-	Bending				Bend	<u> </u>	Grain			Ovalized		Pressure/Forced
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	Ш	Heat Trea	at			Countersink		Mislabe			Positioned \		
	Ш	Inspectio	n Strip in	Tube	L	Cut Too Short		Misread	1		Power Loss,	/Surge	Other
		Ripples in	n Bend			Drill Holes		Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio

											DQA:	Date:	<u> </u>
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Misread

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

September-13-12 2:51:03 PM

Work Order ID:

90187

Parent Item:

D412-742-018

Parent Item Name:

Cable Guard

AN960CIOL

NAS1149C0332R

Purchased

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Start Date: 9/17/12

Required Date: 10/05/12

Start Qty: 1.00

Required Qty: 1.00

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Page 3

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		Inspection	n Strip in	Tube			Cut Too Short		Misrea	i [Powe	r Loss,	/Surge		Other
		Ripples in	Bend				Drill Holes		Offset						
		Torque W	/aves in E	xtrusio	n [Drawing		Out of	Calibration					
		Turning So	equence		Γ		Finish		Out of	Sequence					

Outside Dimensions

Wave/Twist in Tube

Folio

REFERENÇE ONLY

DART AEROSPACE USA, INC.

IIN-D412-742

Page 21 of 21

5.3 D412-742-018 Cable Guard Parts List

Item	Qty -018	Part Number	Description
	Х	D412-742-018	CABLE GUARD KIT
	Acceptation was an		
101 🆸	1	ID3499:042	TCABLE GUARD ASSEMBLY
102	1	*D3499-2	*MOUNTING PLATE
103	1	*D3499-3	*PLASTIC GUARD
104	2	*D3499-5	*PLACARD
105	2	*AN3C5A	*BOLT
106	3	*AN3C6A	*BOLT
107	10	*AN960C10L	*WASHER
108	5	*MS21043-3	*NUT
109	5	*D3672-1	*WASHER (REPLACES NAS1515H3L)
120	5	TAN3G5A	BOLT
121	3	AN3G7A	BOLT
122_	2	AN3C10A	BOLT
123	10	D3672#1	washer (Replaces Nas1515H3L)
124	4 10	AN960C10L	*WASHER

*DENOTES PART IS INCLUDED WITH D3499-042 ASSEMBLY ABOVE

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Revision: E

Date: 11.10.19